

5/40

DART AEROSPACE LTD		Work Order:	24095
Description: Mounting Lug		Part Number:	D3235-1
Dwg: D3235 Rev. A		Qty:	100
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DL	05.08.23	100
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	Batch: B21202 ML	05/08/07	100
3	MV PG	Machine as per Folio EA369 and Dwg D3235 Identify as D3235-1	Issue PD 2008788 L	05-10-12	100
4	QC2 PG	Inspect parts as they come off the CNC machine Receive & inspect for transit damage	CL	05/12/06	100
5	MV	Deburr and Tumble if applicable	DL	05/12/14	100
6	QC6	Second check Inspect level 6	L	05-17-08	100
7	FP	Acid etch and Alodine as per QSI 005 4.1	SAD	05/28/12	100
8	QC5	Inspect Acid etch	L	05-12-30	100
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	DL	06-02-18	100
10	QC3	Inspect Powder Coat	Q.M	06-02-16	100
11	QC5	Inspect work to Step 10	L	06/02/20	100
12	ST	Identify and Stock	N/A		
13	AC	Cost / part	st 94	06/2/25	100
14	DC	Close W/O Inspect Level 21	SUR	06-02-21	100
			DL	06/02/21	100

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	DL/04/04/22

RELEASED

DL/04.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 06/02/02

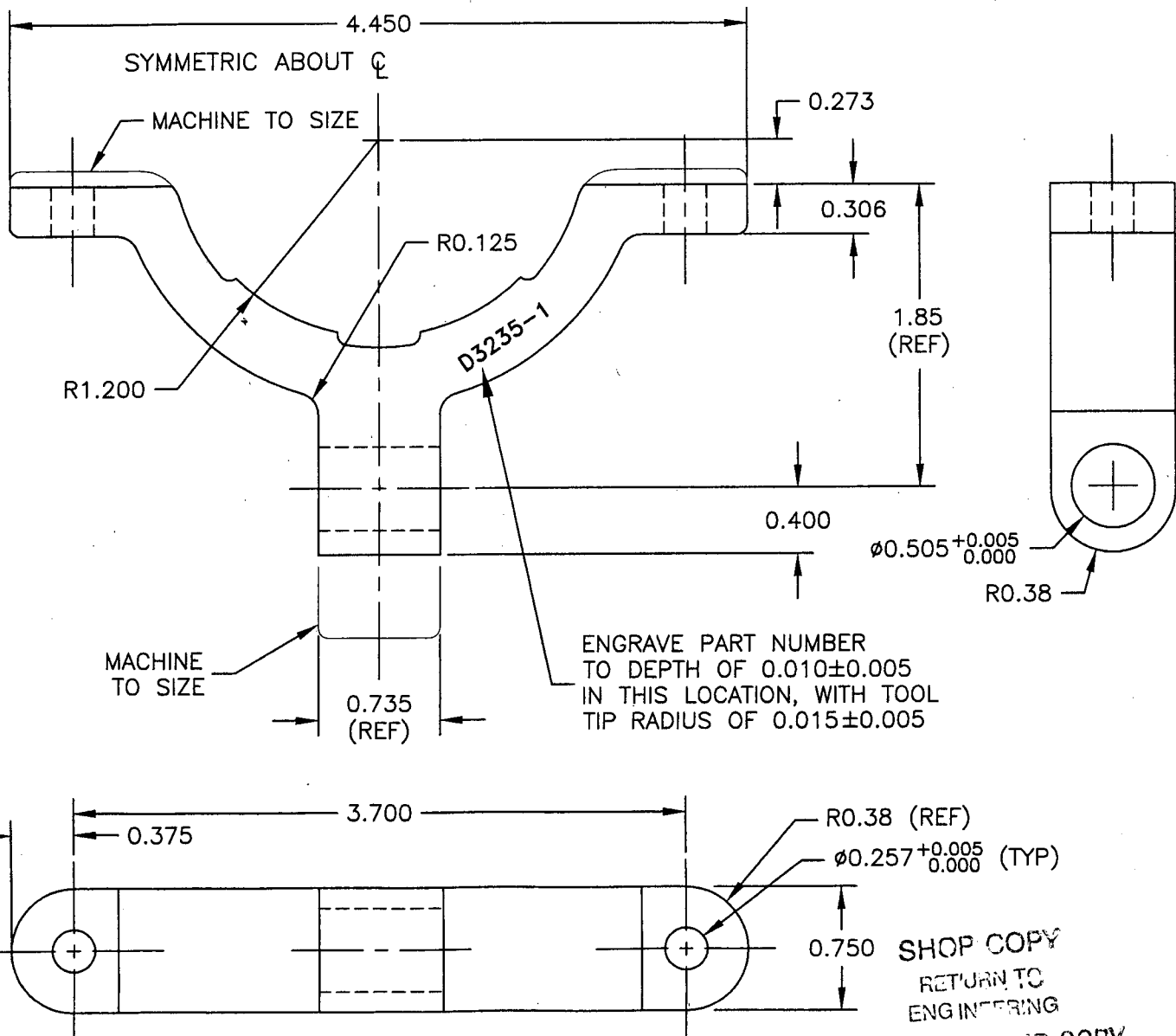
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 24095

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 18, 2005
10:59 am

Work Order No : 0024095
Project Name : D3235-1
Project For : WK540
Work Order Type : Main
Main WO Number :
House Part Number : D3235-1
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 100
Amount Done : 0
Start Date : 08-17-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
100	D3235-1	Mounting Lug	2008788

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi (Regula) Walz

Vankleek Hill, December 1, 2005

